

YP900A Delphi Combustion Efficiency Panel

INSTALLATION INSTRUCTIONS

APPLICATION

The Honeywell Delphi YP900A Combustion Efficiency Panel integrates loop- and logic-based fuel-air ratio control with O₂ trim capability, flame safeguard control with VPS capability, VFD control with feedback capability and a touchscreen interface for burner and boiler applications. Commissioning, control and monitoring is all accomplished through the touchscreen interface.

The Delphi Combustion Efficiency Panel is a completed panel assembly which consists of a RM7840L1075 burner safety controller with wiring subbase, S7800A1142 Keyboard Display Module, Built-in industrial panel PC with touchscreen display, ABC900A loop and logic controller for load and O₂ trim control. Also included in the YP900A Combustion Efficiency Panel assembly are O₂ Sensor, mounting accessories and Hall-effect speed sensor with tachometer.

Functions provided by the Delphi Combustion Efficiency Panel assembly include automatic burner sequencing with VPS (Valve Proving System), flame supervision, status and system diagnostic indications, fuel/air ratio control with O₂ trim to provide complete combustion, PID modulating load control for firing rate plus low fire hold capability.

The panel PC, ABC900A controller, and RM7840L burner safety controller all communicate to provide accurate control and time in commissioning and runtime modes. During runtime mode, the display is used for monitoring, shutdown, manual control, and setpoint changes. The ABC900A loop and logic controller and RM7840L1075 burner safety controller are responsible for the runtime operation.

This document provides installation instructions and operation information. Other applicable publications are:

- 66-1191, YP900A Quick Start Guide
- 65-0084, Q7800A 22 Terminal Wiring Subbase Product Data
- 66-1162, RM7840L1075 Relay Module with Valve Proving Installation Instructions
- 65-0229, 7800 Series Relay Module Checkout and Test
- 65-0288, S7800A1142 Keyboard Display Module Product Data
- 65-0089, ST7800 Plug-in Purge Timer
- 60-2026, C7027, C7035, C7044, C7927 Minipeeper UV Flame Detector

- 65-0267, C7961 Dynamic Self-checking Solid State UV Flame Detector
- 60-0292, C7915 Infrared Flame Detector
- 65-0277, C7962 Visible Light Flame Detector
- 60-2024, C7007, C7008, C7009 Flame Rod Detector
- 95-8269, C7076 Adjustable Sensitivity UV Flame Detector
- 60-2398, C7012 Ultraviolet Flame Detectors
- 50030542-1-EN, MF020 Oxygen Sensor Installation Instructions
- 000670-1-EN, MF010 and MF020 Series Oxygen Sensors
- 51-52-03-31, HC900 (ABC900) Hybrid Controller Specification sheet
- 009558-1-EN, SNDJ-CNT Series Tachometers
- 005886-2-EN, LCZ Series Hall-effect Zero Speed Sensors
- 65-0264 ML7999B Direct Coupled Actuator
- 63-2600 NXS VFD User Manual and Application Manual
- 62-86-25-10 Operation Manual for HercuLine 2001-100/200/400-090-EC actuator
- 62-86-24-14 Quick Start Guide for HercuLine 2001-100/200/400-090-EC actuator

SPECIFICATIONS

Electrical Ratings

Power Supply: 110/120 Vac, 50/60 Hz, 20 A.

For individual ratings, see component literature for details.

Environmental Ratings

Enclosure: NEMA 12.

For individual ratings, see component literature for details.

General

Overall panel size: 30 in. high x 24 in. wide x 10.5 in deep (including emergency stop button)

Panel weight: 80 pounds

Mounting holes are 0.44 in. typical diameter, 22.5 in. on center

Approval

Components are individually approved by the nationally recognized agencies. Please see component literature for details. The panel has UL 508 approval.

Panel is assembled and wired to the UL Standards.



Table 1. Panel component list.

Honeywell OS number	Description	YP900A1004
ABC900A1000	The ABC900 Advanced Boiler Control is a loop- and logic-based boiler control platform. The ABC900A1000 OS number includes the CPU30 control, power supply, shield kit, resistor kit, 4 slot I/O rack and 4 I/O cards: Analog input module, Analog output module, Digital input module (Vac) and Digital output module (Vac).	Included
RM7840L1075	Programmable flame safeguard control with VPS (Valve Proving System) capability.	Included
Q7800A1005	Flame safeguard wiring subbase, panel mount for RM7840L control.	Included
S7800A1142	Keyboard Display Module for Modbus RTU communication, VPS and/or post-purge timing programming. NOTE: When replacing the KDM, the modbus address must be set to 21 in the field.	Included
50050785-001	Fuel transfer delay printed circuit board.	Included
MF020-1-LC3	Oxygen sensor, high temperature, 15.7 inch (400mm) probe length, 0.01 to 3.6 psi (1 to 250mbar) pressure range, 0.1 to 25 volume % oxygen measuring range, 24Vdc input, 4-20mA or 0-10Vdc output. NOTE: See "Oxygen Sensor" in Operation section for application details.	Included
99-4218-14-07	Female cable connector, 7-pin, for MF020 oxygen sensor. RD 24 DIN 405 threaded locking, screw termination, IP67 protection, non-shielded, Pg. 13.5 cable gland.	Included
SS-14M0-1-12BT	Compression tube fitting, for MF020 oxygen sensor mounting. Stainless steel, 14mm bore through with 3/4 inch male connection.	Included (date code dependent)
SS-810-1-12BT	Compression tube fitting, for MF020 oxygen sensor mounting. Stainless steel, 1/2 inch bore through with 3/4 inch male connection.	Included (date code dependent)
LCZ460-30-ECC	Hall-effect zero speed sensor. Used for VFD speed measurement	Included
SNDJ-CNT-G02-ECC	Tachometer with single channel, relay and 0-10Vdc output. Used for VFD speed measurement and feedback.	Included
S900A1000	Dynics FX-12 touchscreen (12 inch) with Dynics BIX0 chassis/industrial panel PC or equivalent, Solid state drive, 24Vdc.	Included
OTHER*	Islatrol Elite model EI-105, 5 amps, 120Vac high-frequency noise filter/surge suppressor/line conditioner.	Included
OTHER*	Advantech model EKI-2525-AE 5-port industrial ethernet switch.	Included
OTHER*	IDEC Izumi model PS5R-SD24, 120Vac to 24Vdc, 60Watt, 2.5 amps switching power supply for sensor power, plus a second one to power panel PC.	Included
OTHER*	<ul style="list-style-type: none"> • Finger Safe Relay, 120V Relay - SPDT, IDEC RJ1S-CL-A120 • Finger Safe Relay Base - SPDT, IDEC SJ1S-07L • Finger Safe Relay, 120V Relay - SPDT, Veris Industries VMD1B-F120A • Finger Safe Relay Base - SPDT, Veris Industries VBD1B-F • Finger Safe Relay, 120V Relay - DPDT, Veris Industries VMD2B-F120A • Finger Safe Relay Base - DPDT, Veris Industries VBD2B-F • Emergency Off Switch, Square D XB4XBS8445 • Alarm Reset Switch, Square D XB4BA61 • System On/Off Switch, Square D XB4BD21 • Supplemental circuit breaker, Square D, 60112, 15A • Supplemental circuit breaker, Square D, 60106, 5A 	Included

* Replacement is not available directly from Honeywell. It can be sourced from local supply house.

Other Honeywell Required System Components

(Order separately)

- 7800 SERIES Flame Detector
- 7800 SERIES Flame Amplifier
- ST78xx Plug-in Purge Timer (30 seconds or longer for automatic O₂ sensor calibration)
- NXS Series Variable Frequency Drive c/w with add-on 32006630-002 Modbus connection card
- NXL Series Variable Frequency Drive with internal modbus card
- ML7999B1002 Direct Coupled Actuator **OR**
- HercuLine 2001 Series Actuator and accessories:
 - 2001-100-090-EC Herculine actuator, 100 Lb-in/11.5N-M torque, 7 sec/90 degrees speed/travel. 100-130Vac/60 Hz, 0/4-20mA or 0/1-5Vdc or 0-10Vdc input, 0/4-20mA or 0/1-5Vdc or 0-16Vdc output, UL/CSA, CCW rotation, Modbus RTU RS485.
 - 2001-200-090-EC Herculine actuator, 200 Lb-in/22.5N-M torque, 15 sec/90 degrees speed/travel. 100-130Vac/60 Hz, 0/4-20mA or 0/1-5Vdc or 0-10Vdc input, 0/4-20mA or 0/1-5Vdc or 0-16Vdc output, UL/CSA, CCW rotation, Modbus RTU RS485.
 - 2001-400-090-EC Herculine actuator, 400 Lb-in/45N-M torque, 30 sec/90 degrees speed/travel. 100-130Vac/60 Hz, 0/4-20mA or 0/1-5Vdc or 0-10Vdc input, 0/4-20mA or 0/1-5Vdc or 0-16Vdc output, UL/CSA, CCW rotation, Modbus RTU RS485.
 - 51452354-501EC Mounting plate adapter for Barber Colman Series MP495 actuator.
 - 51452354-502EC Mounting plate adapter for Landis & Staefa SQM53/56 actuator.
 - 51452354-503EC Direct couple valve hardware.
 - 51452354-504EC Linkage assembly ball joint for 5/16 in. dia. pushrod.
 - 51452354-505EC Pushrod 12 in. (304.5 mm) long, 5/16 in. dia.
 - 51452354-506EC Pushrod 18 in. (457.2 mm) long, 5/16 in. dia.
 - 51452354-507EC Pushrod 24 in. (609.6 mm) long, 5/16 in. dia.
 - 51452354-508EC Pushrod 48 in. (1219.2 mm) long, 5/16 in. dia.
 - 51452354-511EC North American valve retrofit kit.
 - 51452354-513EC V51 valve mounting kit for 2.5 to 3 in. valves.
 - 51452354-514EC V51 valve mounting kit for 4 in. valves.

Compatible Honeywell Accessory Components:

(Order separately)

- Q624/Q652 Ignition transformer
- * High Limit/Low Limit: L404, L4079, L408, L4008, L6008, P7810C

- * Operating Control: L404, L408, L4008, L6008, P7810C
- C6097 Gas/Air Pressure Switch
- C437 Gas/Air Pressure Switch
- V4046C/V8046C Pilot Gas Valve
- V4295/V8295 Solenoid Gas Valve
- V4297 Solenoid Gas Valve
- V5055/V4055 Fluid Powered Gas Valve and Actuator
- V5097/V4055 Fluid Powered Gas Valve and Actuator
- V5197 Firing Rate Valve
- V51E Butterfly Firing Rate Valve

NOTE: * Unless the device is approved as a combination of Limit and Operating controller, separate devices must be used for High limit, Low limit and Operating control functions.

Process Variable/Firing Rate, Monitor and Stack Transmitters

A 24Vdc loop powered transmitter with a 4-20mA output is required by Delphi for the process variable/firing rate when temperature or pressure are selected. Process variable setup is found on page 6 of the Software Settings pages. The transmitter type and span is entered. When remote is selected for the process variable, an external 4-20mA signal is required for the firing rate. Delphi automatically scales the remote input as 0-100%. Refer to the firing rate section of this document for further details on remote setup.

24Vdc loop powered transmitters with a 4-20mA output must be used for the optional monitor and stack temperature transmitters.

INSTALLATION

When installing this product...

1. Read these instructions carefully. Failure to follow them could damage the product or cause a hazardous condition.
2. Check the ratings given in the instructions and marked on the product to make sure the product is suitable for the application.
3. Installer must be a trained, experienced flame safeguard service technician.
4. After installation is complete, check out the product operation as provided in these instructions.

WARNING

Fire or Explosion Hazard.

Can cause property damage, severe injury or death.

To prevent possible hazardous burner operation, verify safety requirements each time a control is installed on a burner.

YP900A DELPHI COMBUSTION EFFICIENCY PANEL

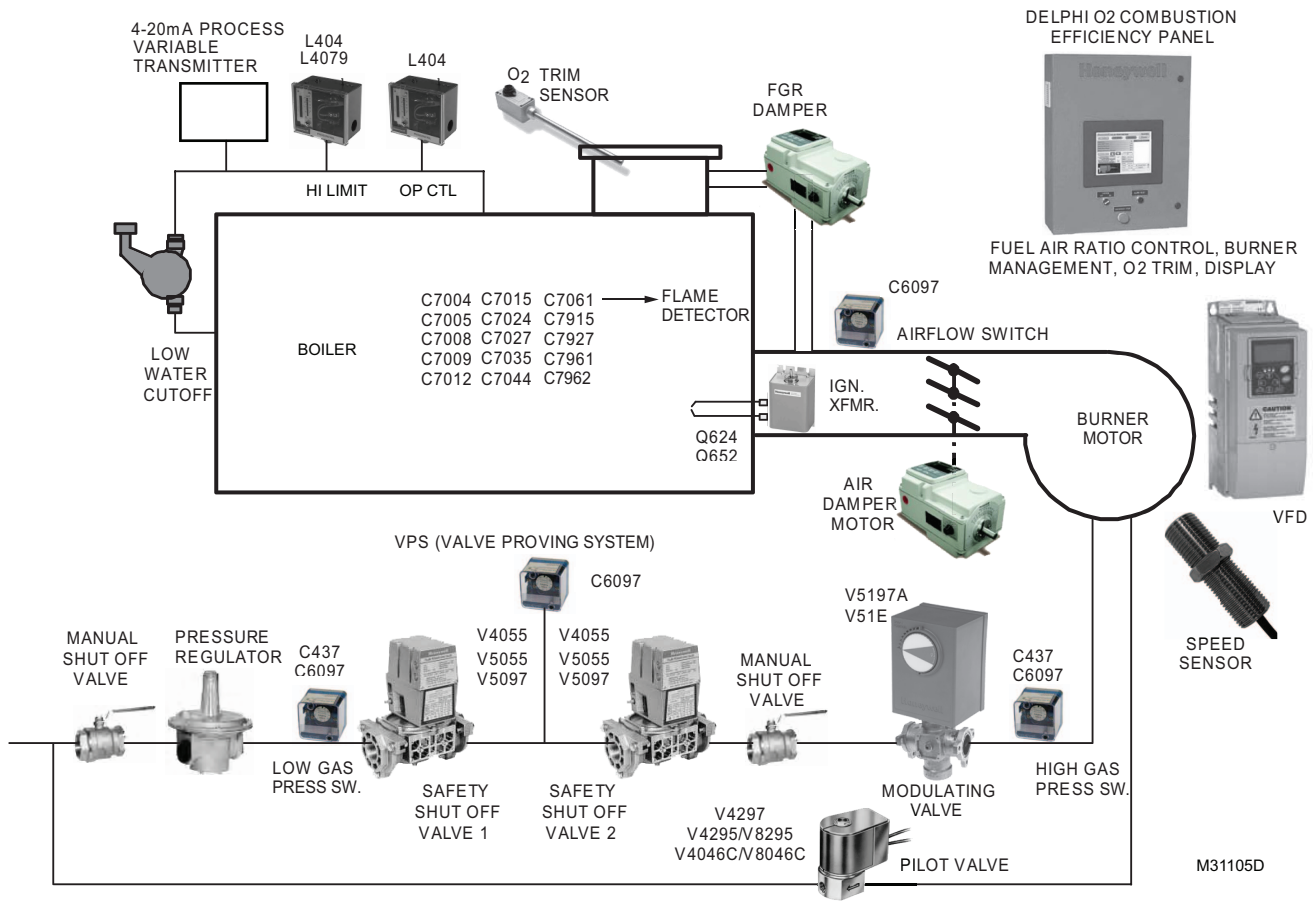
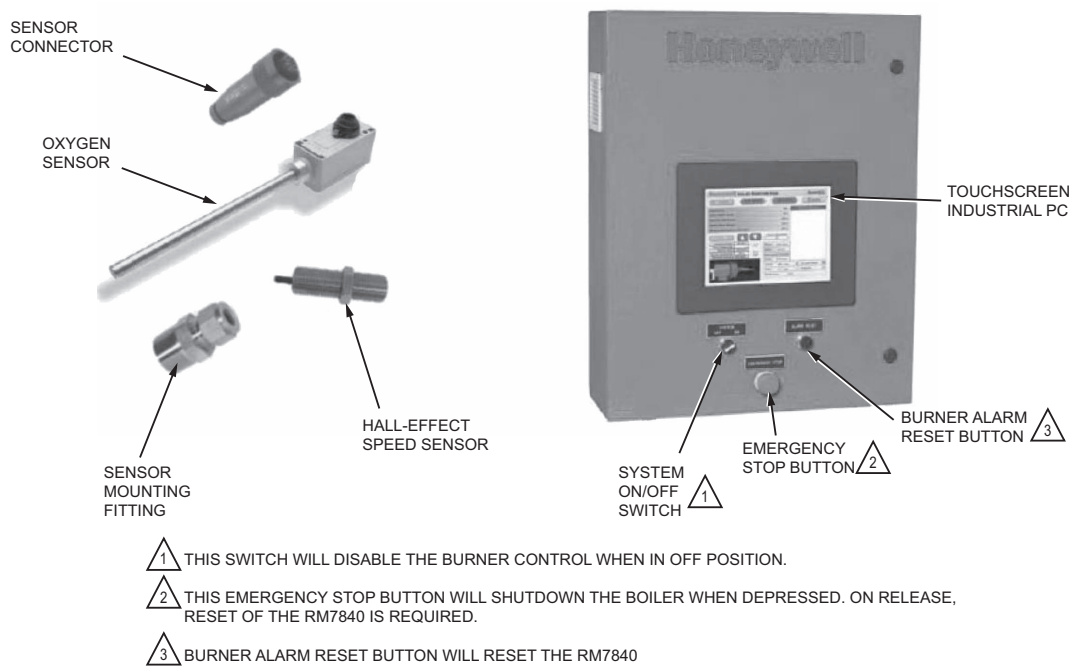
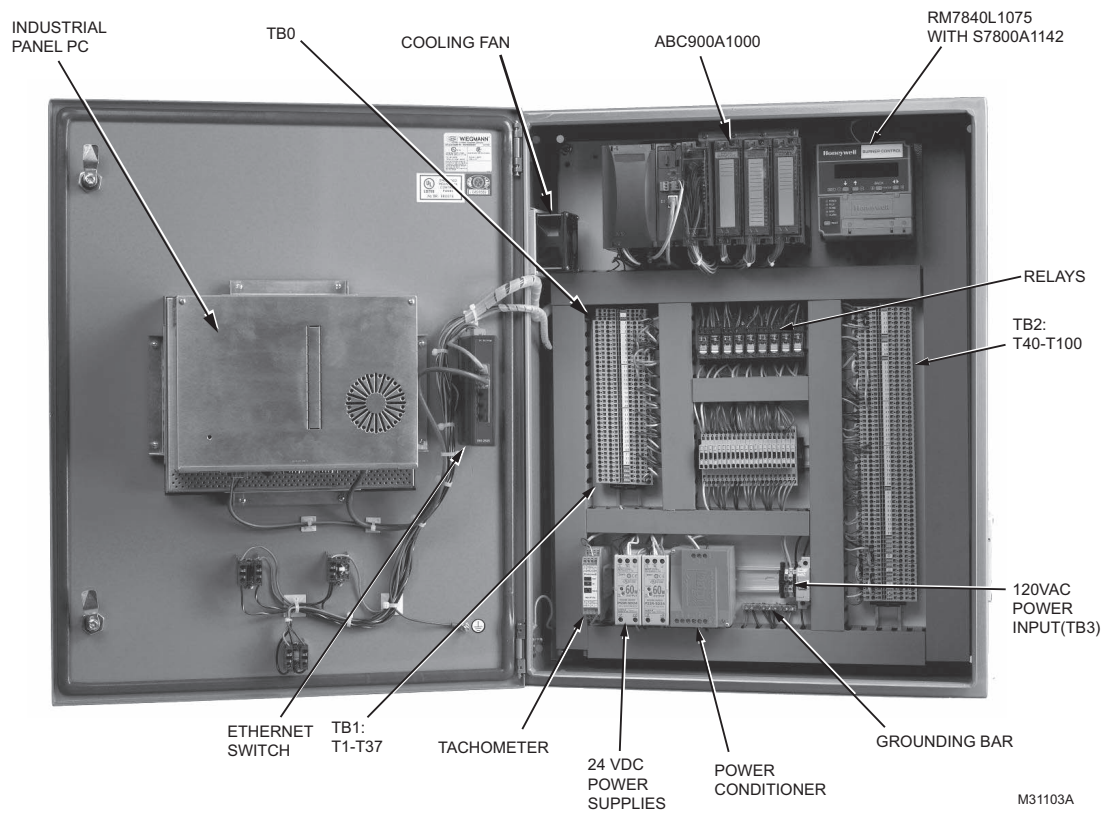


Fig. 1. Typical boiler application with Delphi YP900A and other peripheral components.



M31104A

Fig. 2. YP900A Combustion Efficiency Panel, Oxygen Sensor, hardware and Hall-effect sensor.



M31103A

Fig. 3. YP900A Combustion Efficiency Panel internal components.

Location

Humidity

Install the panel where the relative humidity never reaches the saturation point. The relay module inside the panel is designed to operate in a maximum 85 percent relative humidity continuous, non-condensing, moisture environment. Condensing moisture may cause a safety shutdown.

Vibration

Do not install the panel where it could be subjected to vibration in excess of 0.5G continuous maximum vibration.

Weather

The panel is not designed to be weather tight. When installed outdoors, protect the panel from the weather.

WARNING

Fire or Explosion Hazard.
Can cause property damage, severe injury or death.
 To prevent possible hazardous burner operation, verify safety requirements each time a control is installed on a burner.

Panel Wiring

All wiring shall be in accordance with the National Electrical Codes (NEC) and local electrical codes.

The Delphi Combustion Efficiency Panel arrives as a completed panel assembly and has been tested for accuracy and compliance. DO NOT re-wire the control panel without

prior factory consent in writing, unless the wiring modifications are documented on the control drawing. No other modifications are authorized.

For reference and troubleshooting, a complete wiring schematic diagram can be found in the Delphi literature package.

IMPORTANT

Run line voltage and low voltage wiring in separate conduit to avoid signal interference.

Terminate ML7999B actuator wire shield at the Delphi ground bar.

Power the variable frequency drive (VFD) from a different circuit breaker than the Delphi panel to avoid electrical noise interference.

Field knockouts are required for the wiring.

WARNING

Electrical Shock Hazard.
Can cause serious injury, death or equipment damage.
 Disconnect the power supply before beginning installation to prevent electrical shock, equipment and control damage. More than one power supply disconnect may be required.

Field Wiring and Terminal Designation

There are three terminal blocks for field wiring, please refer to Fig. 3 for their locations.

TB0

Table 2. Terminal block TB0.

Terminal #	To Connecting Device		Description
+	+	Data +	VFD (Modbus RTU) - (see "O2 Trim and VFD Control" on page 11 for setting details)
-	-	Data -	
S	S	Common	

TB1

Table 3. Terminal block TB1.

Terminal #	To Connecting Device		Description
1	+	Transmitter +	Process Variable/Firing Rate (Temperature or Pressure), 24Vdc loop powered, 4-20mA (see "Firing Rate" on page 11 for details)
2	-	Transmitter -	
3	+	FR Signal +	BMS/SCADA -- Firing Rate Control, 4-20 mA (see "Firing Rate" on page 11 for details)
4	-	FR Signal -	
5	1	+24Vdc, power	O ₂ Sensor Transmitter, 4-20 mA
6	2	0Vdc, common	
7	4	Test input, +24Vdc	
8	5	Output, 4-20mA	
9	6	Output, Digital	
10	7	Ground	
11	+	Transmitter +	Monitor Transmitter, 24Vdc loop powered, 4-20 mA
12	-	Transmitter -	

Table 3. Terminal block TB1. (Continued)

13	+	Transmitter +	Stack Temperature Transmitter, 24Vdc loop powered, 4-20 mA
14	-	Transmitter -	
15	+	4-20mA +	Air Actuator/Channel 3, command, 4-20 mA
16	-	4-20mA -	Air Actuator/Channel 3, command, common * When ML7999 is used, jumper "4-20mA-" and "FB-" terminals.
17	FB+	Feedback signal +	Air Actuator/Channel 3, position feedback (ML7999 red wire), >0 --- <5 Vdc (ML7999B); 0 --- 5Vdc (HercuLine)
18	FB-	Feedback signal -	Air Actuator/Channel 3, feedback, common (ML7999 common) * When ML7999 is used, jumper "4-20mA-" and "FB-" terminals.
19	PH	Feedback, high ref	Air Actuator/Channel 3, feedback pot. high reference voltage (ML7999 black wire). * When HercuLine actuator is used, no connection to PH is needed.
20	+	4-20mA +	Fuel 1 Actuator, command, 4-20 mA
21	-	4-20mA -	Fuel 1 Actuator, command, common * When ML7999 is used, jumper "4-20mA-" and "FB-" terminals.
22	FB+	Feedback signal +	Fuel 1 Actuator, position feedback (ML7999 red wire) >0 --- <5 Vdc (ML7999B); 0 --- 5Vdc (HercuLine)
23	FB-	Feedback signal -	Fuel 1 Actuator, feedback, common (ML7999 common) * When ML7999 is used, jumper "4-20mA-" and "FB-" terminals.
24	PH	Feedback, high ref	Fuel 1 Actuator, feedback pot. high reference voltage (ML7999 black wire). * When HercuLine actuator is used, no connection to PH is needed.
25	+	4-20mA +	Fuel 2 Actuator, command, 4-20 mA
26	-	4-20mA -	Fuel 2 Actuator, command, common * When ML7999 is used, jumper "4-20mA-" and "FB-" terminals.
27	FB+	Feedback signal +	Fuel 2 Actuator, position feedback (ML7999 red wire) >0 --- <5 Vdc (ML7999B); 0 --- 5Vdc (HercuLine)
28	FB-	Feedback signal -	Fuel 2 Actuator, feedback, common (ML7999 common) * When ML7999 is used, jumper "4-20mA-" and "FB-" terminals.
29	PH	Feedback, high ref	Fuel 2 Actuator, feedback pot. high reference voltage (ML7999 black wire). * When HercuLine actuator is used, no connection to PH is needed.
30	+	4-20mA +	FGR/Channel 4 Actuator, command, 4-20 mA
31	-	4-20mA -	FGR/Channel 4, command, common * When ML7999 is used, jumper "4-20mA-" and "FB-" terminals.
32	FB+	Feedback signal +	FGR/Channel 4, position feedback (ML7999 red wire) >0 --- <5 Vdc (ML7999B); 0 --- 5Vdc (HercuLine)
33	FB-	Feedback signal -	FGR/Channel 4, feedback, common (ML7999 common) * When ML7999 is used, jumper "4-20mA-" and "FB-" terminals.
34	PH	Feedback, high ref	FGR/Channel 4, feedback pot. high reference voltage (ML7999 black wire). * When HercuLine actuator is used, no connection to PH is needed.
35	R	Red, Power supply	Hall Effect Blower Speed sensor (0-3000 RPM), loop powered 4-20 mA (Required for blower motor position feedback when using VFD)
36	W	White, Signal output	
37	B	Black, Common	
38	S	Silver, shield	

TB2

Table 4. Terminal block TB2.

Terminal #	To Connecting Device		Description
40	F	Flame Signal	Flame Detector * Required for certain detector types only. See RM7840L and applicable flame detector specification sheets for wiring details
41	G	Ground	
42	L1 *	*	
43	L1 *	Shutter *	
44	L2 *	*	
45	L1	Pilot valve L1	Pilot Valve
46	L2	Pilot valve L2	
47	L1	Blower motor L1	Blower Motor
48	L2	Blower motor L2	
49	L1	Oil pump L1	Remote Oil Pump (DO NOT jumper if not used)
50	L2	Oil pump L2	
51	L1	Ignition L1	Ignition Transformer
52	L2	Ignition L2	
53	L1	Fuel 1 MV L1	Fuel 1 Main Valve 1
54	L2	Fuel 1 MV L2	
55	L1	Fuel 1 MV L1	Fuel 1 Main Valve 2
56	L2	Fuel 1 MV L2	
57	L1	Fuel 2 MV L1	Fuel 2 Main Valve(s)
58	L2	Fuel 2 MV L2	
59	L1 OUT	Dry contacts	Valve Proving Switch (VPS)
60	L1 IN	Dry contacts	
61	L1	Alarm L1	120Vac Alarm Output
62	L2	Alarm L2	
63	L1 IN	Dry contacts	Main Valve Proof of Closure (Pre-ignition Interlock)
64	L1 OUT	Dry contacts	
65	L1 IN	Dry contacts	Limit # 1 – If not used, place jumper between terminals
66	L1 OUT	Dry contacts	
67	L1 IN	Dry contacts	Limit # 2 – If not used, place jumper between terminals
68	L1 OUT	Dry contacts	
69	L1 IN	Dry contacts	Limit # 3 – If not used, place jumper between terminals
70	L1 OUT	Dry contacts	
71	L1 IN	Dry contacts	Air Flow Switch
72	L1 OUT	Dry contacts	
73	L1 IN	Dry contacts	Fuel 1 Lockout Interlock # 1 – If not used, place jumper between terminals
74	L1 OUT	Dry contacts	
75	L1 IN	Dry contacts	Fuel 1 Lockout Interlock # 2 – If not used, place jumper between terminals
76	L1 OUT	Dry contacts	
77	L1 IN	Dry contacts	Fuel 1 Lockout Interlock # 3 – If not used, place jumper between terminals
78	L1 OUT	Dry contacts	
79	L1 IN	Dry contacts	Fuel 2 Lockout Interlock # 1 – If not used, place jumper between terminals
80	L1 OUT	Dry contacts	
81	L1 IN	Dry contacts	Fuel 2 Lockout Interlock # 2 – If not used, place jumper between terminals
82	L1 OUT	Dry contacts	
83	L1 IN	Dry contacts	Fuel 2 Lockout Interlock # 3 – If not used, place jumper between terminals
84	L1 OUT	Dry contacts	

Table 4. Terminal block TB2. (Continued)

85	L1 IN	Dry contacts	Lockout Interlock # 4 – If not used, place jumper between terminals
86	L1 OUT	Dry contacts	
87	L1 IN	Dry contacts	Lockout Interlock # 5 – If not used, place jumper between terminals
88	L1 OUT	Dry contacts	
89	L1 IN	Dry contacts	Lockout Interlock # 6 – If not used, place jumper between terminals
90	L1 OUT	Dry contacts	
91	L1	Device L1	Push button provides reset for an external device
92	Load	Device Load	
93	L1	Fuel 1 actuator power	Fuel 1 Actuator (Power)
94	L2	Fuel 1 actuator neutral	
Ground	G	Fuel 1 actuator ground	
95	L1	Fuel 2 actuator power	Fuel 2 Actuator (Power)
96	L2	Fuel 2 actuator neutral	
Ground	G	Fuel 2 actuator ground	
97	L1	Air actuator power	Channel 3 Actuator (Power), i.e. Air, depending on installer setup
98	L2	Air actuator neutral	
Ground	G	Air actuator ground	
99	L1	Actuator power	Channel 4 Actuator (Power), i.e. FGR, depending on installer setup
100	L2	Actuator neutral	
Ground	G	Actuator ground	

TB3

Table 5. Terminal block TB3 (120 Vac Power Input).

Terminal #	To Connecting Device		Description
L1	L1	Panel power	120VAC Power Supply, 20A Max. Provide disconnect means and overload protection as required.
N	L2	Panel neutral	
Ground	G	Panel ground	

Final Wiring Check and Static Checkout

All wiring shall be in accordance with the National Electrical Codes (NEC) and local electrical codes.

1. Check the power supply circuit. The voltage and frequency must match the specification listed.
2. Check wiring terminations and routings to ensure proper connections.
3. Restore power to the panel.
4. Refer to the RM7840L Product Instruction sheet for Checkout procedures.



CAUTION

Test each limit and interlock to ensure system operates correctly as defined in the 7800 Series “Checkout and Test” document (Form # 65-0229).

WARNING

Explosion and Electrical Shock Hazard. Can cause serious injury, death or equipment damage.

1. Close all manual fuel shutoff valves before starting these tests.
2. Use extreme care while testing the system. Line voltage is present on most terminal connections when power is on.
3. Replace all limits and interlocks that are not operating properly. Do not bypass limits and interlocks.

OPERATION

Theory and Sequence of Operation

The Delphi Combustion Efficiency Panel is designed to keep the fuel to air ratio to a minimum to provide complete combustion. While each boiler will have specific limitations, the algorithm is designed to maintain repeatability regardless of the boiler design once the commissioning is complete. To minimize fuel consumption, the installer may choose to enable Oxygen Trim to allow the Delphi Combustion Efficiency Panel

to trim the air in order to achieve the O₂ setpoint. This is accomplished by adding to or subtracting from the output to the Air Damper and/or VFD.

Each Honeywell actuator (servo) is equipped with a 4-20mA input for accurate positioning and a 0-5 Vdc output to indicate position feedback. Each actuator must be set up according to manufacturer's guidelines (see ML7999B/Herculine actuator product sheets for details) prior to completing setup through the Delphi Combustion Efficiency Panel. Actuator setup is completed through the display, where the Delphi learns the span and direction of the actuators. There is no need to set the direction of the actuator since Delphi will learn this during the actuator commissioning.

On a call for heat, the Delphi Combustion Efficiency Panel will close the ABC Limit relay and the ABC Interlock circuit. This will allow the RM7840 to initiate a safe start and start the burner. Please refer to the RM7840 I & I Sheet for a detailed sequence. Once the burner is released to Modulate by the RM7840 controller, the ABC900 will sequence the actuators and VFD to maintain the process variable Firing Rate Loop Setpoint or will respond to the remote firing rate control signal, depending on the setup. Once the Firing Rate Loop Setpoint is met, the burner will remain in low fire. If the process variable continues to rise due to low load, as measured by the process variable transmitter, the burner will cycle off when the Process Variable Max Value setpoint is reached. It will restart once the measured process variable drops below the value of the Process Variable Max Value minus the Offset (differential) value, provided the external mechanical limits and operating control are made. The mechanical limits are also in place and will also cause the burner to cycle off in the event the limit(s) are opened for any reason.

Delphi will continuously monitor the actual speed of the blower motor to ensure the motor is running at the expected speed, by monitoring the actual RPM feedback of the blower motor. This is achieved via a separate input from a tachometer, which receives a signal from a Hall-effect zero speed sensor, mounted within 2mm of the keyed shaft. If the shaft is not keyed, a suitable replacement location shall be determined by the installer. The expected speed is stored in the curve during the commissioning process. If the blower motor is running lower than the expected speed, for an extended period of

time, the burner will shut down and will require manual reset. A lockout will be annunciated on the display and the Delphi alarm contact will be energized.

The Delphi Combustion Efficiency Panel will continuously monitor the actuator/VFD feedback on the curve and will compare them to the baseline curve (setup during commissioning). Should any portion of the curve not match the baseline curve, the burner will shut down and will require and manual reset. A lockout will be annunciated on the display and the alarm contact will be energized. When the oxygen transmitter is enabled and functioning properly, the O₂ level will continuously be compared against the baseline curve. If the excess air oxygen level deviates from the baseline more than 20% of the measured value, the O₂ Trim functionality will be disabled and the burner will be shut down. An alert will be generated and must be cleared before the O₂ Trim function will be re-enabled. At that time, the O₂ trim sensor and O₂ trim function can be disabled, if desired, and the burner can be started again.

The Display, ABC900A loop and logic controller and RM7840L Burner Controller all communicate to provide accurate control and time in commissioning and runtime modes. During runtime mode, the display is used for monitoring, shutdown, manual control, and setpoint changes. The ABC900A and RM7840 are responsible for the runtime operation.

NOTE: If panel power has been shut off and there is a call for heat present upon power up, there may be a delay in the start command to the burner control while the system updates itself.

Profile Curve

The Delphi Combustion Efficiency Panel provides 11 curve steps with a separate light-off point. Light-off and minimum modulation are separate points, however, light-off is not shown on the profile curve. During curve commissioning, light-off is shown as a separate point. After light-off the panel goes to Step 1/Firing Rate 0%, which is the minimum modulation point. Light-off can be different (lower or higher) than Step 1/Minimum Modulation. See Table 6. For further information, refer to the Quick Start Guide, form #66-1191

Table 6. Profile Curve

Step	Purge	Light off	1	2	3	4	5	6	7	8	9	10	11
Firing Rate	-	-	0%	10%	20%	30%	40%	50%	60%	70%	80%	90%	100%
	Purge	Light off	Min Mod										Max Mod

Monitor Points

There are two extra points that can be used for monitoring purposes. Proper transmitters/sensors must be used and connected to the system. These monitor points include:

- Stack Temperature

- Monitor Value (F, C, GPM, LPM, PSI, kPa, PPM, %RH, Lbs/Hr, in. w.c., CFH)

When enabled, these points will be displayed on the monitor screens. A history will also be enabled and will be displayed on the Transmitter Chart in the Touch Screen Interface. These monitor points can be named as appropriate in the set up screen page.

Firing Rate

The process variable of the boiler is user selectable to control leaving water temperature or leaving steam pressure via a Loop Powered 24Vdc, 4-20ma transmitter connecting to TB1 terminals # 1 & 2 (see Table 3). The default selection is Temperature.

The Firing Rate is set using an ABC900A PID control algorithm to determine the appropriate firing rate to satisfy the process setpoint. The setpoint is user adjustable via the touch screen interface with the installer level password.

Default PID rate settings:

P = 15
I = 1.46
D = 0

Delphi also allows users to control firing rate via a remote BMS or SCADA system instead of the Process Variable transmitter. If remote control is selected, the BMS or SCADA system must be connected to TB1 terminal # 3 & 4 (see Table 3). The process variable set-up is found on page 6 of the Software Settings pages.

When the Remote Process Variable option is selected, the Firing Rate is calculated by the BMS and delivered to the Delphi system via the BMS. When Remote is selected, the scaling is automatically set as 0% to 100% and the PV value equals the Firing Rate %. The PV Max Value must be set to a value over 100 and the Low Fire Hold Setpoint must be set at 0% when Remote is selected. The PV Max Value and the Low Fire Hold Setpoint can be found on Software Settings Page 1.

The PID can be set to Auto-Tune mode in the Settings section of the Touch Screen Interface. This mode will allow the loop to learn the best parameters to control the PID loop. You should only use this mode if the default settings are not acceptable. The Auto-Tune algorithm will automatically shut off after two hours.

Manual Mode can be enabled from the touch screen interface. This mode allows the operator to control the firing rate independent of the temperature or pressure. If this mode is selected, the high limit is still active.

Actuators

The Honeywell ML7999B or HercuLine actuators are used with the Delphi panel. Actuators can be mixed or matched on a panel. For instance, on a panel, a ML7999 could be used for the fuel valve and a HercuLine for the air damper.

Delphi will continuously monitor the actuator positions relative to the baseline curve setup during commissioning. Should any portion of the curve not match the baseline curve, the burner will shut down and will require manual reset.

Each actuator must be setup according to the manufacturer's guidelines (see ML7999B/HercuLine actuator product sheets for details) prior to completing setup through the Delphi Combustion Efficiency Panel. When performing the preliminary actuator setup, the actuator must be connected to the modulating device it controls and the contractor must ensure the actuator command endpoints don't run up against the mechanical fixed stops of the device. Note that tolerances may shift after burner warm-up and adjustments may be necessary to the modulation endpoints.

If an actuator feedback error occurs at or near the modulation endpoints, check the modulating device's physical endpoint(s) versus the commanded endpoint(s) to verify they do not overlap.

The ML7999B preliminary actuator setup requires a 4-20mA signal. The 4-20mA signal must come from a separate current source other than Delphi. Preliminary setup occurs before the actuator span and direction is learned by Delphi, which is the final actuator setup step.

O₂ Trim and VFD Control

If the O₂ Transmitter is installed and enabled the system will monitor the O₂ Transmitter and will shut the boiler down if the O₂ level drops below 1% or has a sensor fault as determined by the ABC900A controller. If used, the sensor is wired for fault-proof operation and is monitored by Delphi. If the sensor should fail, Delphi will shut down the boiler and provide notification. The alarm must be acknowledged by the user in order to reset the burner. At that point, the O₂ sensor can be disabled and the burner restarted. The control will follow the curve and not trim.

When the O₂ Trim is enabled, the output to the air actuator and/or the Variable Frequency Drive will be adjusted, depending on the setup as established in the Software Settings pages, to add or subtract Air to satisfy the O₂ Setpoint. If a VFD and an Air actuator are used, both will be trimmed. The system can be configured to run without the VFD. If O₂ trim is selected without the VFD enabled, the system will only trim the Air Damper. Channel 3 must be selected and used for the Air damper when a VFD is not used. If a VFD is used, Channel 3 can be used for another purpose and the VFD is the only channel trimmed during O₂ Trim.

If VFD bypass is desired, the user must buy a VFD with that feature built-in. When using a VFD with bypass, an air damper actuator should be used, to ensure air control is maintained.

Due to the scaling factors and Modbus polling address settings, the VFD (Variable Frequency Drive) must be the Honeywell NXS Series with add-on 32006630-002 Modbus connection card or the NXL Series with internal modbus card. Please refer to NXS/NXL product sheet for setup details.

Modbus RTU settings:

- 19.2K Baud Rate
- 8 Start Bits
- 9 Stop Bits
- Parity = 1
- Modbus Address = 10

Speed settings:

- 0 Hz minimum
- 60 Hz maximum

Complete Delphi-specific parameters for the Honeywell NXS/ NXL series VFD can be downloaded from Honeywell's website: <http://customer.honeywell.com/vfd>. Click the Software Downloads link and download the file named Delphi NXS.par.

To install the downloaded file onto the VFD drive, the NCDrive software is needed (it can be downloaded from the same web site). After installing the NCDrive program, connect a laptop to the VFD drive with a cable (part number 32006629-011). Details can be found in the NCDrive software Help file.

To upload the Delphi-specific parameters for the NXS/NXL Series VFD:

1. Download and save Delphi application to folder on PC.
2. Download and install NCDrive.
3. Connect the PC to the VFD using cable (32006629-011).
4. Run NCDrive and load Delphi application.
5. Upload the application to the VFD.

The oxygen sensor is automatically calibrated during each purge cycle if a ST78xx plug-in purge timer of 30 seconds or longer is used for the RM7840L control.

The O₂ Setpoint has two options for control. The first is Basic which allows for the same setpoint to be used regardless of the Firing Rate. In some applications it may be desired to have a different setpoint at each of the 11 steps in the curve. The Multi/Advanced setpoint mode allows the user to set individual setpoints based on the Firing Rate and is set up in the settings section of the Touch Screen Interface. The setting page is similar to the table 1 below. The default setting for O₂ Setpoint is 4.0% in Basic and Multi/Advanced Mode.

Table 7. O₂ Setpoint.

Firing Rate	O ₂ Setpoint
0	4.0
10	4.0
20	4.0
30	4.0
40	4.0
50	4.0
60	4.0

Table 7. O₂ Setpoint.

Firing Rate	O ₂ Setpoint
70	4.0
80	4.0
90	4.0
100	4.0

When the O₂ Transmitter is disabled, O₂ Trim is also disabled and the O₂ Transmitter Shutdown commands are disabled. This allows the system to run on the curve entered by boiler technician during commissioning. Delphi monitors feedback of all enabled servos/VFD and will shut down the burner if the servo/VFD feedback does not match the commanded position. This is done to prevent an unsafe condition should a mechanical failure occur.

Communication

Modbus RTU

The communication between the ABC900A loop and logic controller and the RM7840L Burner Controller is dependent on the S7800A1142 Keyboard Display Module being properly installed on the RM7840L controller. Delphi is pre-configured and functionally ready. The boiler will not operate if the module is removed or the node address has been changed (NOTE: the S7800A1142 modbus address setting should be 21). The ABC900A receives important information from the burner controller and the connection must remain intact at all times.

System Operator Interface / Display

The Delphi Combustion Efficiency Panel includes an Industrial Panel PC on the front panel to provide system commissioning, monitoring and status display functions. The display uses a wizard-like process to assist you through the commissioning process. Please refer to the Quick Start Guide (Form # 66-1191) for commissioning and burner setup instructions.

The display screen goes blank after 15 minutes of inactivity. To re-activate the screen, simply touch it.

Oxygen Sensor - MF020

Life Expectancy

Shelf life of Honeywell oxygen sensor (Zirconium dioxide technology) is theoretically infinite because there are no components inside which can be "used up" or degrade. Other sensors based on an electromechanical principal produce current and will degrade over time.

Application Life

Typical life for a sensor used in clean air is approximately 10 years. If the combustion environment is polluted, life can be shortened. In a very polluted or dirty environment, the porous sensor cap (which acts as a filter) may block the exchange from measured gas to the sensing element.

Temperature Range at Probe Tip

The temperature specifications for the oxygen sensor tip are: -148F to +752F (-100C to +400C). Do not exceed these temperature limits.

Sensor Self-Testing

The system conducts a O₂ sensor self-test automatically at the start of each burner cycle. Fresh atmospheric air on the O₂ sensor is required. Therefore, it is important to select plug-in purge timer used on the RM7840L for 30 seconds or longer.

Use with other fuels

Methane

Methane will cause some O₂ to be burned inside the sensor, leading to a small drop in the measured levels of O₂. It should be small.

Hydrogen

The sensor can not be used for oxygen measurement in a vacuum, or at very low Oxygen pressures (concentrations)

< 1%. The sensor is not suitable to operate in an H₂ environment. Even at small percentages of H₂ (i.e. 2%), Oxygen will recombine with H₂ and there will be errors in the readings. At 50% of H₂ sensor will not work any more.

Heavy Oil (#6)

In general, burning of heavy oil produces soot, which would clog the porous sensor cap. This has not been tested or confirmed, but in general it is not suited for heavy oil applications.

For more information on testing with other fuels, please contact Honeywell.

VFD Hall Effect Speed Sensor (Fig. 4 and Fig. 5)

Application

The LCZ Hall-effect zero speed sensor is used for blower motor speed feedback to Delphi when a VFD (Variable Frequency Drive) is used to control the blower motor.

The sensor is designed to detect the passing of a ferro-magnetic material near the sensing tip of the sensor, such as keyed motor shaft. It is typically used to detect the speed of rotating device having such a metal discontinuity. The sensing is accomplished via the interruption of a magnetic field, providing non-contact speed sensing capability down to zero speed.

For proper application, only a single ferro-magnetic mass or discontinuity should be sensed with the YP900 panel. Refer to Fig. 4.

Mounting and Setup

The sensor is designed to mount in a threaded hole (5/8-18UNF-2A) or via a suitable bracket. The gap between the sensor and detecting object should be adjusted to have a gap up to 0.07 in. (1.78 mm). If the shaft is not keyed or readily available, a suitable replacement location or motion detection point shall be determined by the installer.

The tachometer is fully programmed from the factory. The installer need only connect the Hall-effect sensor to TB1 (refer to Table 3). For further information on the SNDJ-CNT-G02-ECC tachometer, refer to its documentation.

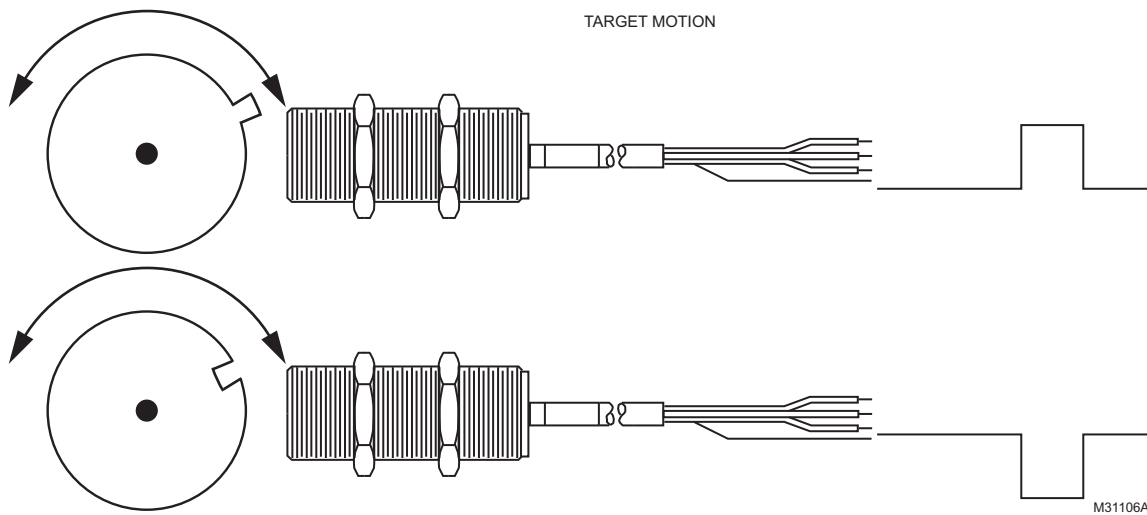


Fig. 4. Target motion examples.

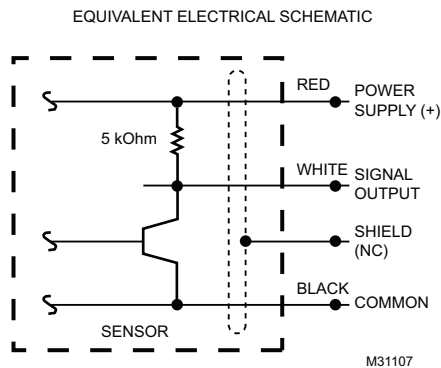


Fig. 5. Equivalent Electrical Schematic.

Startup and Login Procedures and Passwords

On each startup, password is required to log into the system. This is to prevent unauthorized users from modifying the system configuration. There are 3 password-protected access levels: Installer, Manager and User. The factory default Username and Password are listed as below.

Table 8. Usernames and Passwords.

	Installer Level ²	Manager Level ²	User Level
Username	(see note ¹)	(see note ¹)	user
Password	(see note ¹)	(see note ¹)	pass

- ¹ For security reasons, passwords for Installer and Manager levels are included in separate postcard-like caution cards included with the panel assembly.
- ² When commissioning is complete and/or the access level needs to be changed, the user must log out and sign back in with the desired password access level for general operation.

Access Points

The three different access levels (Installer, Manager and User) have different sets of setup and access points:

1. The Installer level allows for full system parameter setup, configuration and commissioning.
2. The Manager level allows for monitoring, making changes to the system non-safety related control set-points, fuel selection and alarm acknowledgement.
3. The User level allows for monitoring, fuel selection and alarm acknowledgement only.

Saving and Restoring Profile Curves

Delphi has curve save and restore features in the panel PC. Refer to Fig. 29 in the Delphi User Quick Start Guide, form 66-1191. Saving a fuel/air ratio curve makes it the default curve. Restoring the curve allows the user to ignore changes made to the existing curve and restore the saved/default curve. The restored curve must be re-verified by going into the commissioning mode and walking through all 11 curve steps.

The curve save and restore features can be found in the Curve Setup screen, which is reached by selecting the following buttons in order from the Home page; Settings, Utilities, Commission, Commissioning.

Save, Backup and Restore of the Delphi Database

Delphi has database save, backup and restore features in the panel PC. The database consists of the user selected settings and the fuel/air ratio curve.

The Save feature saves the database directly in the panel PC memory. It may then be backed up onto a USB drive and copied into another Delphi panel PC or used to restore a system. Upon restore/copy, any existing settings will be overwritten and the system will default to an uncommissioned state. The user must complete the commissioning process, including verification of all 11 fuel/air ratio curve steps, to make the system operable. The Backup and Restore features require a specific case sensitive file format on the USB drive. Do not use a USB smart drive with the Delphi panel. For further information, refer to the Quick Start Guide, form # 66-1191.

The database save, backup and restore features can be found in the Control Panel Utilities screen, which is reach by selecting the following buttons in order from the Home page; Settings and then Utilities.

Troubleshooting

The system has a series of Alarms, Limits, & Interlocks (ALI) that will shut the boiler down. Some of the ALIs are generated by the RM7840L1075 Burner Controller and some of the ALIs are generated in the ABC900A loop and logic controller. Each ALI will be displayed on the Touch Screen Interface with a plain English descriptor, timestamp and ALI origin. The Touch Screen provides first-out annunciation.

For troubleshooting the RM7840L and ABC900A, please refer to the respective product sheets for instructions.

Alarm	Cause	Recommended Action
Burner Controller	The Burner Controller is in alarm (RM7840)	Reset the Burner Controller
O ₂ Sensor Failure	The O ₂ Sensor has failed or the circuit is open. (PLC)	Locate troubleshooting manual for the transmitter and perform required steps to eliminate the problem.
O ₂ Sensor Lockout	The O ₂ level dropped below 1%. (PLC)	Locate troubleshooting manual for the transmitter and perform required steps to eliminate the problem.

The System Alerts is located on most screens. It informs the user why the burner is not running due to a fault, hardware input or software limit or interlock problem.

Alarm flashes when there is an unacknowledged alarm which indicates a current alarm. The cause of the alarm and lockout must be fixed, acknowledged and reset if necessary before the system can resume its normal operation.

Please see Quick Start Guide (Form # 66-1191) for Software or Hardware Alarms and Lockouts details.

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